

# Innovative Vertical Masker Option™ Assembly Instructions

## P/N I-M036



**1**  
Install side frames.  
Do not tighten any bolts until all parts are assembled.



**2**  
Install base plate assembly.



**3**  
Install cross brace. Note: off-center hole on brace closest to front of cart (see arrow).



**4**  
Install upper cross brace.



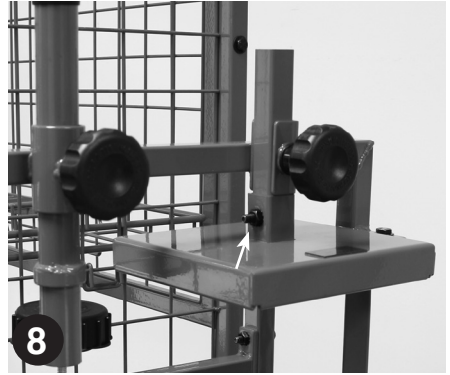
**5**  
Install tear blade and guide.



**6**  
Install upper cross brace. Insert plastic knobs. Install tape hub (see diagram 1, page 3)



Install tape hub to upper box cap using 5/16 x 1-1/2 bolt and bushing. See diagram 2, page 3.



Use 1/4 bolt (see arrow) to install upper cap to upper box support.



Install lower paper support.



Before inserting plastic, cut off top and bottom of box.



Note: smaller boxes fit inside upper and lower box caps.



Note: larger boxes fit outside of upper and lower box caps.



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