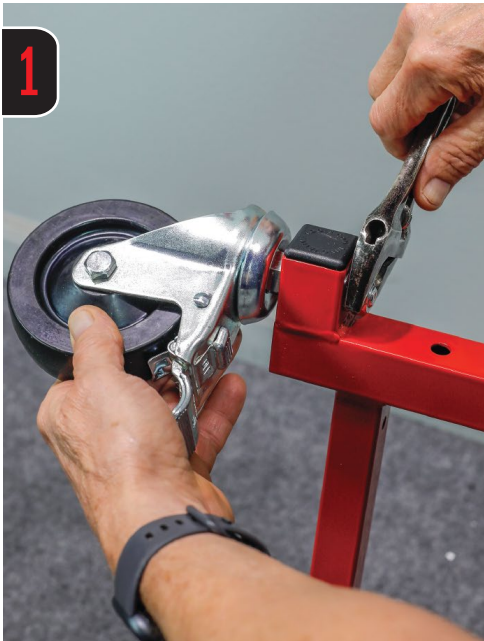


# INNOVATIVE WELD TEST STATION

## ASSEMBLY INSTRUCTIONS



**1** Install (4) **Total-Lock Caster Wheels** into **Side Frame** as shown.

CASTER WHEELS - P/N 4TLCW  
SIDE FRAME - P/N 730-011



**2** Bolt **Crosstube** to **Side Frame** using  $1/4" \times 3/4"$  bolts and washers. Repeat for opposite side.

**Note:** Do not tighten fully until final step.

CROSSTUBE - P/N 730-012



**3** Lay cart flat as shown. Install **Top Shelf** to **Crosstube** using  $1/4" \times 3/4"$  bolts and washers. Repeat for opposite crosstube and lower shelf.

**Note:** Smaller wire on top side of shelf



**4** Align upper **Side Frame** and **Table Top** holes as shown and install using  $1/4" \times 2"$  bolts and corresponding nuts & washers. Repeat for opposite side.

UPPER SIDE FRAME - P/N 730-013



**5** Install upper **Back Frame** to upper **Side Frames** using  $1/4" \times 2"$  bolts with corresponding nuts & washers. Remove emblem from upper back frame. **Fully tighten all hardware.**

UPPER BACK FRAME - P/N 730-014



**Continue on back to complete Innovative Weld Test Station Assembly**



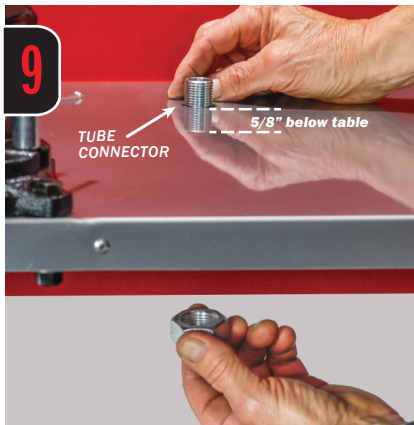
**6** With emblem removed in Step 5, install **Back Panel** over **Back Frame** by sliding down until bottom of back panel reaches the top of aluminum table.



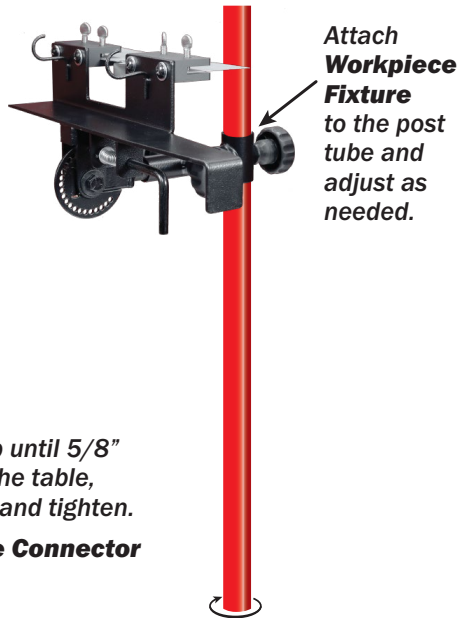
**7** Install **Side Panels** over **Side Frames** by sliding down until bottom of side panels reach the top of aluminum table. **Note:** Remove protective film from double-sided tape first.



**8** Install **Coupon Tray** and **Tool Tray** in desired locations on **Side Panels**. Bolt **Vise** on using included hardware.



**9** Screw **Tube Connector** into table top until  $5/8$ " shows beneath table. From beneath the table, thread large nut onto tube connector and tighten. Install **Post Tube** onto threaded **Tube Connector** and hand tighten.



**INNOVATIVE**  
 TOOLS & TECHNOLOGIES, INC.  
 2016 GATEWAY CIRCLE  
 ST. PAUL, MINNESOTA 55038-7783

U.S. :: 1-866-438-4884 DIRECT :: 1-651-415-0733  
[WWW.INNOVATIVETOOLS.COM](http://WWW.INNOVATIVETOOLS.COM)